

## Technical specifications

Minimum web width / Maximum web width available	100 / 350 mm
Minimum web thickness / Maximum web thickness	30 /250 microns
Standard unwind diameter / Standard diameter rewinder (others as option)	800 /450 mm (1 shaft and 2 as option)
Corona treatment : option	•
Flexo printing cylinder sizes available	From 12" to 24"
Varnishing cylinder stop in the gap between two labels	Standard
Standard laminating / cold foil unwind diameter	400 mm
Die cutting cylinder sizes available in rotary or semi rotary mode	From 12" to 25,5"
Waste roll maximum diameter	650 mm
Maximum speed flexo full rotary (mechanical) *	150 m/min
Maximum speed flexo full rotary mode servo (with automatic registration) *	120 m/min
Maximum speed semi-rotary die cutting mode up to (according to ratio between the plate length and cylinder repeat) *	70 m/min
Maximum speed full rotary die cutting (mechanical) *	200 m/min
Maximum speed full rotary die cutting servo (with automatic registration) *	150 m/min
Pressure gauge for rotary/semi rotary die station	Standard
Gap die adjustment for rotary/semi rotary die station option	•
Quality control module with camera such BST Nyquist, AVT or others option	•
Variable data printing with inkjet technology option	
UV/LED drying option	Standard UV
Hot air / IR drying option	•
Slitting process	Razor blades
Registration accuracy off all modules	+/- 0,125 mm

\* Production speed depending on processes, formats, weeding, substrates, inks...